

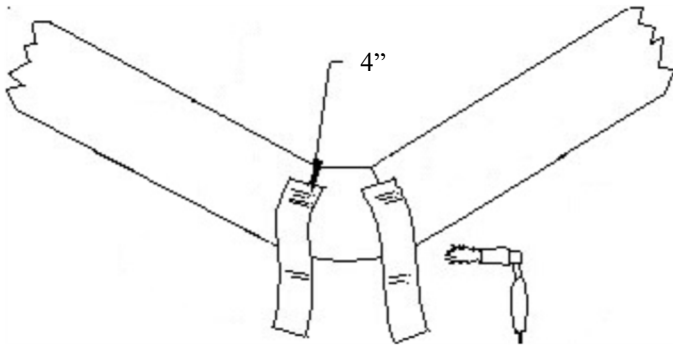
Tools needed: (Not by ROVANCO)

Propane Turbo Torch

Gloves

Utility Knife

**Fig. 1.1**

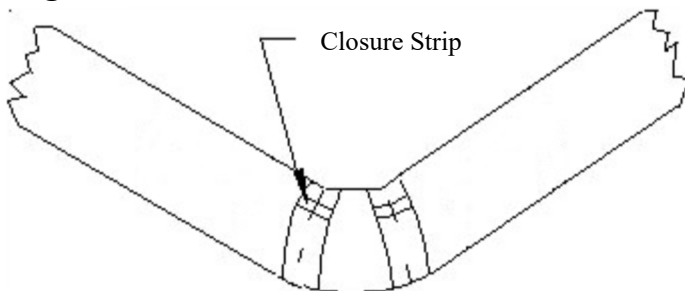


1. Clean off any dirt and debris from the jacket, near the seam to be shrink wrapped.

2. Wrap around shrinks must be cut to 4" width as well as to length. Given that the wrap is to fit over miter welds in most cases, measure the circumference along each miter weld to be covered. Closure strip must also be cut to the 4" width to match the wrap around shrink

3. Peel back the release liner approximately 6". Hold shrink vertically and center it over the field joining making sure the shrink overlaps the jacket approximately 2" on each side. Press the shrink to the far side of the top of the pipe at approximately 11 o'clock. See Figure 1.1.

**Fig. 1.2**



4. Wrap the shrink around the joint, removing the release liner as it is wrapped around the pipe jacket. Leave the liner on the last 12" of the shrink and allow it to hang free. Heat the area to be overlapped with the propane turbo torch, pressing down firmly to create a good bond. Smooth out wrinkles and heat until melted adhesive appears at the edges. See Figure 1.2. Be sure to wear gloves during this process. Do not apply direct heat to jacket.